Mechanical Integration

The light is equipped with M4/M5 threaded holes which can be used to fix the lighting to the specified position. In addition M2.5 threaded holes are provided at the two long sides of the barlights to mount the foil and filter holder set. Filterholder are also available for ringlights. To secure a long live time additional heat transfer measurements at the holding positions are highly recommended.

Example: Model UV High Power MBL-0210

More 2D and 3D drawings can be found online: www.mbj-imaging.com



Luminous Area (AxB) 17 mm x 100 mm





	Specification	UV High Power Series		
	Operating temperature	10°C to 30°C / 45°C ¹⁾		
	Certifications	CE, RoHS		
	Degree of protection	IP54 /IP67 ²⁾		
	Humidity	30 % to 70 %		

 Max. of 30°C is recommended for steady light operation w/o additional heat transfer measurements, for max. 45°C a thermal connection is mandatory. Max. of 45°C is also permissible for flash light operation with a max. 10% duty cycle.
MBJ LED lights are protected against the ingress of solids and water in accordance with the selected protection class and applicable standards. Permanent protection against liquids containing solvents, such as cleaning agents, machine emulsions or other lubricants, cannot be guaranteed. IP is only valid with a connected cable (MBJ cable recommended)."

Safety Notes

Before working with this unit, read the warning and application instructions carefully and completely before operating the device.

Have the illuminators commissioned only in compliance with the specified protective measures. It is essential that you comply with the permissible ambient conditions.



- 1. The device is designed for indoor use only.
- Light Due to the risk of flash burn of the eyes it is not recommended to look directly into the light source. The lighting must be switched off before installation and/or maintenance. The device must not be used when a failure may cause a personal injury.
- 3. UV radiation Always use suitable UV protective goggles when operating the device. The light is classified in risk group 3 (RG3) according to DIN EN 62471 "Photobiological safety of lamps and lamp systems". For protection, do not look into the LED and do not expose skin to UV radiation permanently.
- Heat In case of insufficient heat dissipation or when running the light in flash mode with a too high duty cycle, the surface temperature may exceed 60 °C. Keep off flammable materials at any time.
- 5. Electricity The housing is electrically isolated from the ground of the power supply. Exceeding the permissible input voltage U_{in} or U_{LED(+)} can lead to the destruction of the device or to a significant shortening of the lifetime of the LEDs in the device.
- 6. Usage Please prevent mechanical stress to the light surface during operation. This will lead to an inhomogeneous light emission.
- Cleaning The light emission surface has to be cleaned with a standard glass cleaner and a soft cleaning cloth. Do not use other material for cleaning as it will damage the device.
- 8. Installation The service life of the LED can be maximized by avoiding heat build-up. To achieve this, the lighting should be installed with a good thermal connection. Please screw the cables hand-tight, do not overtighten.

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Operating Manual Technical Data

UV High Power Series



Models and Sizes in Series

The light is available in the following models and sizes ¹⁾					
UV High Power MBL-0210	UV High Power MBL-0220	UV High Power MBL-0230			
UV High Power WBL-0410	UV High Power SRL-10	UV High Power SRL-12			

 Size definition: High Power MBL-0220 refers to a barlight with a luminous area of 17 mm x 200 mm.

Possible LED Colors

LED	Abbr.1)	Peak Wavelength ²⁾		
Ultraviolett 365 nm	-UV365	near 365 nm		
Ultraviolett 395 nm	-UV395	near 395 nm		

 Color option will be added to the model name after the size information. High Power UV MBL-0220-UV395 refers to a barlight with 395 nm ultraviolett emitting light.
This is an approximated value. The exact value also depends on LED temperature and LED current."

Electrical Connection

The lighting is equipped with an 5 pin M12x1 connector.



Pin	Color 1)	Standard (-s)	Direct (-x) ²⁾	
1	brown	24 VDC	LED (+)	
2	white	Dim	LED (+)	
3	blue	Trigger	LED (-)	
4	black	Ground	LED (-)	
5	green- yellow	not used	not used	

1) Wire color of MBJ lighting cable. For the connection it is recommended to use the MBJ lighting cable with a maximum length of 10 m.

2) Connection to 24 VDC without external LED controller may destroy the unit

Integrated Controller (-s)

Supported operation modes with the integrated LED controller

Pin	Steady light	Brightness control	Triggered Light	Flash light	
1	24 VDC	24 VDC 24 VDC 24 VDC		24 VDC	
2	24 VDC	24 VDC 110 V		GND	
3	24 VDC	24 VDC	Trigger	Trigger	
4	GND not used				
5					

1. Steady light





3. Trigger





2. Brightness control



DIM (Pin2) is used as brightness control and operation mode switch. It's a high resistance current sink with 0.2 mA for 5 V and 1 mA for 24 V. PWM frequency: 3.8 kHz Min. exposure time: 5 ms



sink with 0.2 mA for 5 V and 5 mA for 24 V High = 5...24 V=ON 0...1 V=OFF Low =



Triggered flash light with overdrive current and time-out for LED protection. Max. flash time: 20 ms Min. flash time: 100µs Latency (trigger -> LED ON): max 30µs Max. clock speed: 1 kHz Max. duty cycle: 25 %

Specification	UV HP MBL-0210	UV HP MBL-0220	UV HP MBL-0230	UV HP WBL-0410	UV HP SRL-10	UV HP SRL-12
Optical parameter						
Luminous area (AxB) or (ID - OD)	17 mm x 100 mm	17 mm x 200 mm	17 mm x 300 mm	45 mm x 100 mm	67 mm - 101 mm	87 mm - 121 mm
Light emission		Rectangular or ri	ng shaped light field with	direct emitting LED and 45	° focussing beam	
Recommended use	C	ommonly used as incident	light for inspection of fluc	rescent properties or sma	ll details as soldering poin	ts
Risk Group ¹)	Risk Group 3: UV radia	ation emitted from this lig	ht. Hazardous even for m	omentary exposure. Avoi	d eye and skin exposure t	o unshielded product.
Recommended light working distance	50 mm - 300 mm	50 mm - 350 mm	50 mm - 400 mm	50 mm - 400 mm	100 mm - 400 mm	100 mm - 500 mm
Electrical parameter						
Available interfaces	-s with integrated LED Controller and 4 operation modes; -x with direct LED access (external LED control is required)				equired)	
Uin for -s Version		24 VDC +/- 5 %				
ULed(+) range for -x version ²⁾	UV: 912 VDC					
Typical Power (-s version)						
Steady light operation)	6 W	11 W	17 W	17 W	17 W	20 W
During ON time at flashed light operation $^{\scriptscriptstyle 3)}$	15 W	31 W	34 W	34 W	34 W	40 W
Recommended LED current (-x version)	Recommended LED current (-x version)					
Steady light (100 % duty cycle)	540 mA	900 mA	1350 mA	1350 mA	1350 mA	1600 mA
Flash light (50 % duty cycle, < 500 ms pulse)	900 mA	1800 mA	2700 mA	2700 mA	2700 mA	3200 mA
Flash light (25 % duty cycle, < 50 ms pulse)	1350 mA	2700 mA	4050 mA	4050 mA	4050 mA	4800 mA
Flash light (10 % duty cycle, < 5 ms pulse)	1800 mA	3600 mA	5400 mA	5400 mA	5400 mA	6400 mA
General parameter						
Dimension (H x W x D)	27 mm x 110 mm x 23 mm	27 mm x 210 mm x 23 mm	27 mm x 310 mm x 23 mm	54 mm x 110 mm x 23 mm	110mm x 121mm x 14 mm	130 mm x 141 mm x 14 mm
Weight	125 g	250 g	375 g	450 g	225 g	350 g
Material			Anodized aluminum hous	ing with PMMA light cover		
Connector	M12x1 socket, 5 pin, male (For pinning details please refer to "electrical connection")					
Accessories	For cable, foil holder brackets, light manipulation foils and external LED controller: please check www.mbi-imaging.com					

1) According to DIN EN 62471 "Photobiological safety of lamps and lamp systems"

2) Lower voltage value refers to steady light, higher voltage value refers to flash light, please see max. allowed current in the rows below.

3) Triggered flash light with max. 20 ms and up to 100 % more light intensity"

Application Samples for (-s) controller

